- Disconnect negative terminal at car battery under hood
- Remove radio from dash
- Remove 6 Phillips head screws from center gauge cluster bezel (Fig. 1)
- Remove Center Gauge Bezel

- Remove 6 Phillips head screws that secure the cluster (Fig. 2)
- Remove gauge cluster, squeeze ends of harness connector

- Remove all 6 twist out bulb sockets (Recommend replacing all bulbs at this time)
- Remove 2 Flat head screws in the center of gauge cluster
- Remove all 4 nuts (5/16") that secure gauges as shown in (Fig. 3)
- Carefully remove all 4 connectors
- Remove circuit board

- Install new circuit board and take care not to over tighten nuts that secure gauges
- Install 2 small flat head screws
- Install light bulb sockets, bend contact tabs out a little to be sure it contacts board
- Install cluster in the dash and secure with the screws (after doing this would be a good time to connect battery and check operation of lights and gauges)
- Install Gauge Bezel and Radio