



# Installation Instructions

## HighRock 4x4™



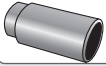

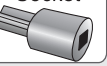



Off-Road Front Bumper

**Vehicle Application:** 1997 - 2006 Jeep® Wrangler and Wrangler Unlimited

•HighRock 4x4™ Front Bumper  
Part Number: 42930

•HighRock 4x4™ Tubular Grill Guard  
Part Number: 42906  
(Sold Separately)

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INSTALLATION TIME	SKILL LEVEL
 <b>1-1/2 Hours</b>	 <b>3 - Moderately Difficult</b>
TOOLS	
 Socket 15mm, 18mm and 1/2"	 Ratchet
 Torx Socket T55	 Wrench 18mm
 Allen Wrench 3/16" and 6mm	 Safety Glasses



**⚠ WARNING** Do not use Front Bumper to tow vehicle.

**⚠ WARNING** This product is designed primarily to enhance the appearance of the vehicle. Do not rely in any way on the components of this product to protect against injury or death in the event of an accident. Never operate the vehicle in excess of manufacturer's specifications.

### WEAR SEAT BELTS AT ALL TIMES

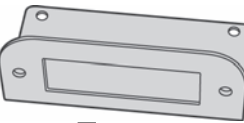
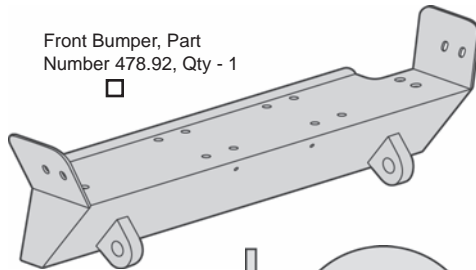
Read and follow, precisely, all installation instructions provided when installing product. Failure to do so may result in a poor fit and could place occupants of the vehicle in a potentially dangerous situation.

## HighRock 4x4™ Off-Road Front Bumper Installation Instructions

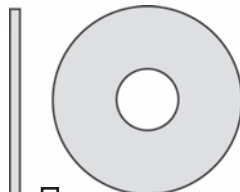
### Parts List and Hardware Identification

#### 42930 HighRock 4x4™ Off-Road Front Bumper

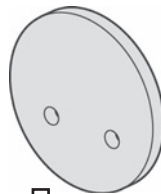
Front Bumper, Part  
Number 478.92, Qty - 1



Fare Lead Roller Plate, Part  
Number 414.19, Qty - 1



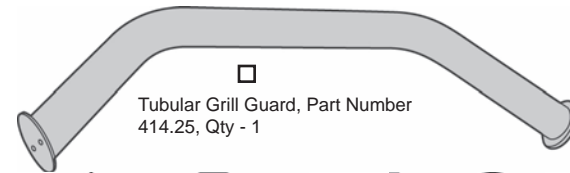
Fender Washer, Part  
Number 481.48, Qty - 4



Spacer, Part Number  
479.38, Qty - 2

(Sold Separately)

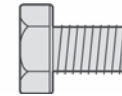
#### 42906 HighRock 4x4™ Tubular Grill Guard



Tubular Grill Guard, Part Number  
414.25, Qty - 1



Hex Bolt, Part Number  
414.26, Qty - 4



Washer, Part Number  
414.27, Qty - 4



Lock Washer, Part Number  
414.28, Qty - 4

## HighRock 4x4™ Off-Road Front Bumper Installation Instructions

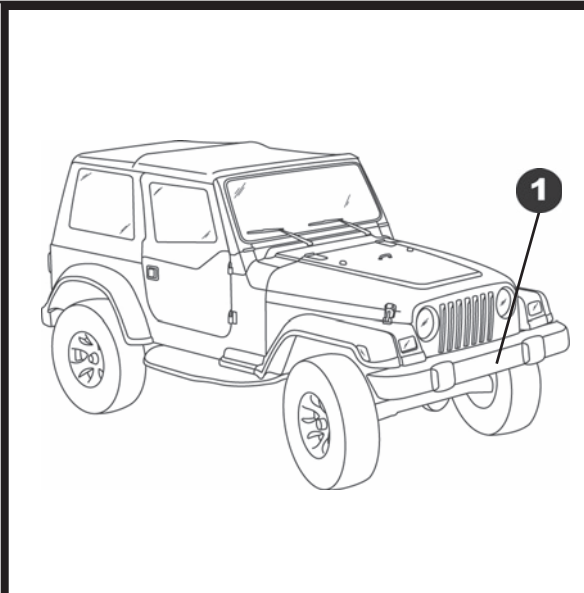
### NOTE

If you intend to install a fare lead roller and/or a winch on your bumper, you will need to install them on the bumper before you install the bumper on the vehicle.

If you decide at a later date to install a fare lead roller or winch on your vehicle, it will be easiest to remove the bumper from the vehicle before installing.

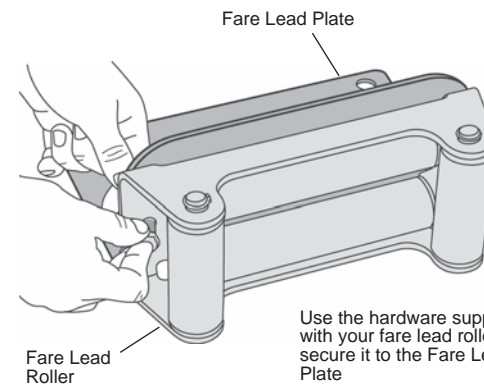
If you wish to install a winch without a fare lead roller, skip step 2.

If you do not wish to install a fare lead roller or winch at this time, skip steps 2 and 3.



### 2 Install Fare Lead Roller on Fare Lead Plate

If you have a Fare Lead Roller, use the mounting hardware provided with the roller to install it on the Fare Lead Plate.



Use the hardware supplied with your fare lead roller to secure it to the Fare Lead Plate

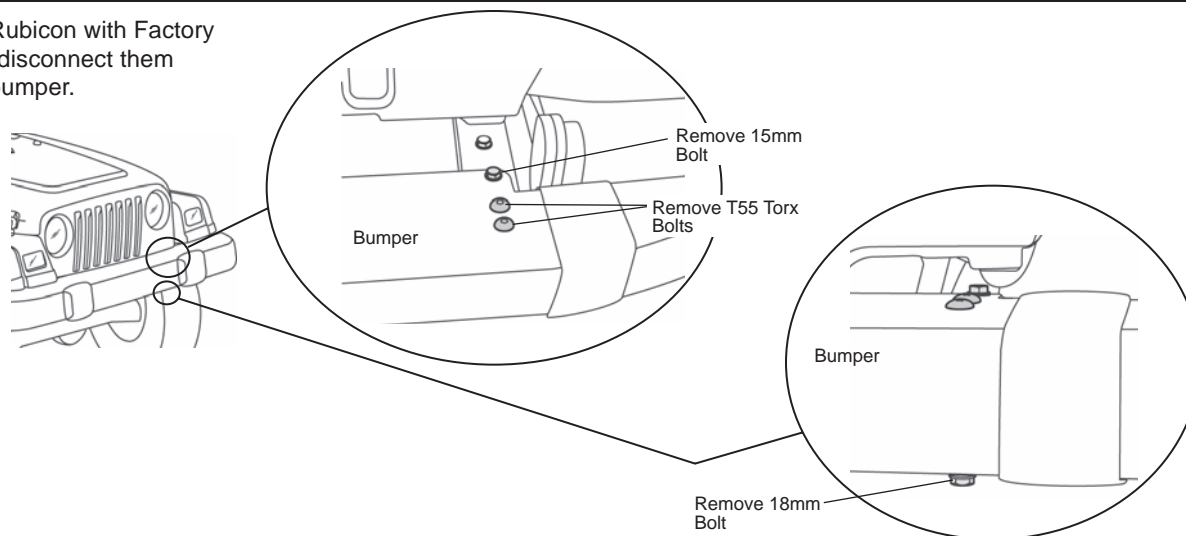


### CAUTION

If you have a Jeep® Rubicon with Factory Fog Lights, you must disconnect them before removing the bumper.

### 1 Remove the Original Bumper

Use a socket wrench with a T55 Torx bit to remove the two (2) torx bolts on the top of the bumper on each side, four (4) bolts altogether. Then use a 15mm socket to remove the sway bar bolt that is closest to the front of the bumper on each side. When these are removed, use an 18mm socket to remove the bolt underneath the bumper on each side. Set these bolts aside to be used to install the HighRock 4x4™ Front Bumper.

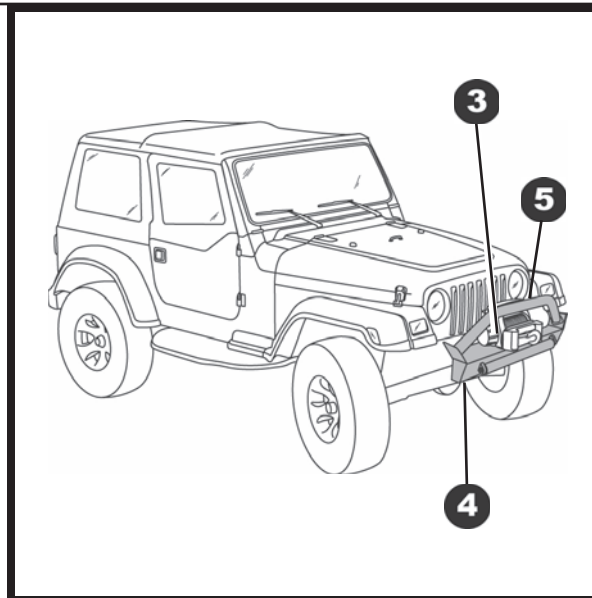
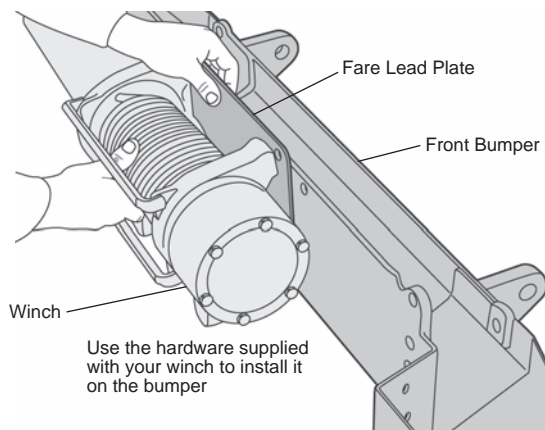


## HighRock 4x4™ Off-Road Front Bumper Installation Instructions

**NOTE** If you intend to install a winch only, you may install it directly on your bumper and do not need to use the Fare Lead Plate.

### 3 Install Fare Lead Plate and/or Winch on Bumper

Place the Front Bumper on a flat surface. Place the Fare Lead Plate assembly on the bumper and align the mounting holes. Place the winch on top of the plate and use the hardware provided with the winch to secure it to the bumper.

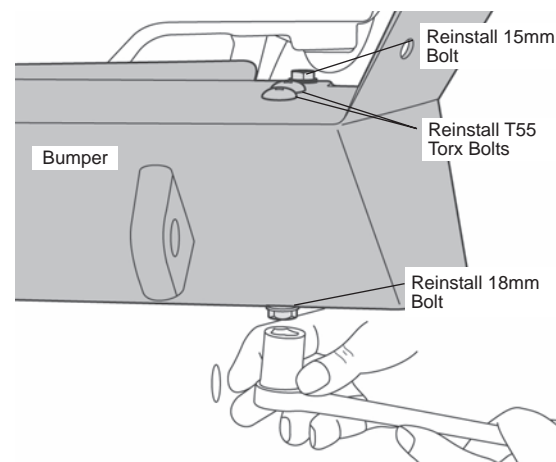


### CAUTION

Two or more people are required to lift the bumper safely.

### 4 Install Bumper Assembly

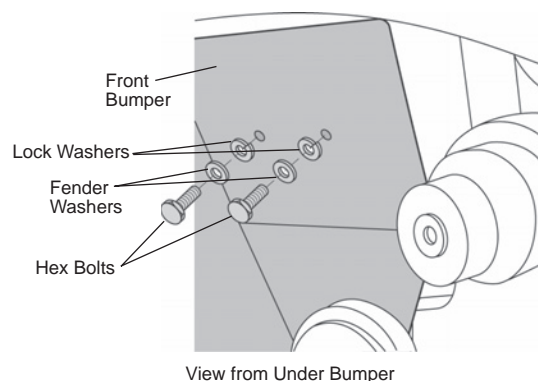
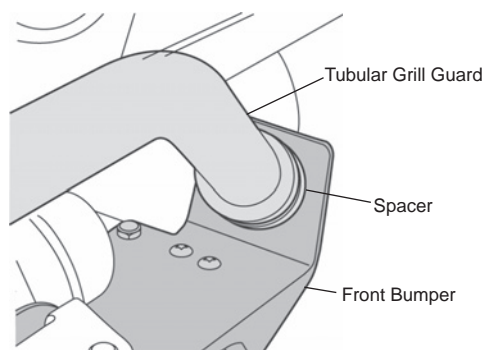
Lift the Front Bumper Assembly onto the front frame rails on the vehicle. Reinstall the hardware that was removed in step 3.



## HighRock 4x4™ Off-Road Front Bumper Installation Instructions

### **5** Install 42906 HighRock 4x4™ Tubular Grill Guard – Sold Separately

Place the Tubular Grill Guard on the Front Bumper so that the holes in the guard line up with the holes in the angled face of the bumper. Place a Spacer between the Grill Guard and the bumper. Use two (2) Hex Bolts, two (2) Fender Washers and two (2) Flat Washers to secure each side of the Tubular Grill Guard.



### **LIMITED WARRANTY**

We warrant our product to be free from defects in material and workmanship, for the terms specified below, provided there has been normal use and proper maintenance. This warranty applies to the original purchaser only. All remedies under this warranty are limited to the repair or replacement of any item or items found by the factory to be defective within the time period specified. If you have a warranty claim, first you must call our factory at the number below for instructions. You must retain proof of purchase and submit a copy with any items returned for warranty work. Upon completion of warranty work, if any, we will return the repaired or replaced item or items to you freight prepaid. Damage to our products caused by accidents, fire, vandalism, negligence, misinstallation, misuse, Acts of God, or by defective parts not manufactured by us, is not covered under this warranty.

THE WARRANTY TIME PERIOD IS AS FOLLOWS FOR ALL OTHER "HARD GOODS" MANUFACTURED BY OUR COMPANY (USING PRIMARILY METALS, PLASTICS, AND/OR FIBERGLASS): ONE YEAR FROM DATE OF PURCHASE.

ANY IMPLIED WARRANTIES OF MERCHANTABILITY AND/OR FITNESS FOR A PARTICULAR PURPOSE CREATED HEREBY ARE LIMITED IN DURATION TO THE SAME DURATION AND SCOPE AS THE EXPRESS WRITTEN WARRANTY. OUR COMPANY SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGE.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.



For further information or request for warranty work, please contact:

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