

## JEEP TJ TUBE DOOR KIT

### RS6223(B) Parts List

<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
176573B	Left & Right Tube Doors	2
860609	Latch Kit	1
770171	Left Latch	1
770172	Right Latch	1
860621	Door Latch Hardware	1
770223	THPMS 10-24 x .50	8
770224	10-24 Nylock Nuts	8
860493	Hinge Hardware Kit	1
7604	3/8-16 Nylock Nuts	2
603508	3/8 SAE Washer	2
860663	Door Shim / Mirror Kit	1
770064	M10 Shims	10
7710	1/4-20 Nylock Nuts	6
88623	Instructions	1

### WARNING!

This product is for slow speed, off-road use only. It is not intended as a safety restraint device. Always wear your seat belts and avoid sharp turns and other abrupt maneuvers. Please check state and local laws before installation.

### Removal of OE Doors:

1. Open door and separate the retaining strap from loop. See illustration 1.
2. Remove nuts from hinges. Lift door off hinges and remove from vehicle.
3. If applicable, remove mirror from door. Retain hardware.
4. Repeat for other side.

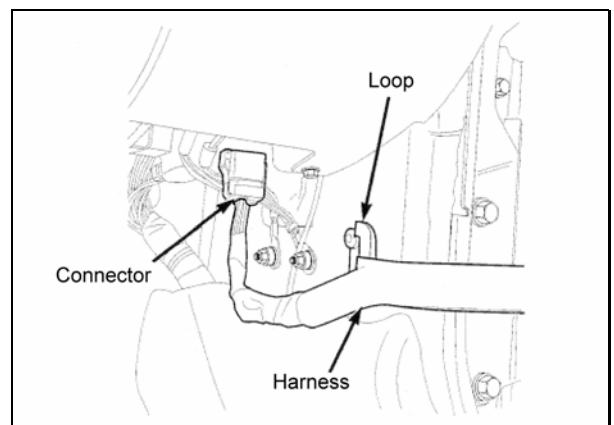
### Installation of Rancho Doors:

**Notes:** A: Decal on door faces out from vehicle.

B: Due to manufacturing variances or off-road use, it may be necessary to add shims to upper hinge bolt.

C: Do not adjust the body mounted hinges.

1. If applicable, attach mirror to 176573B with hardware from kit RS860663. Tighten to 10 ft. lbs.

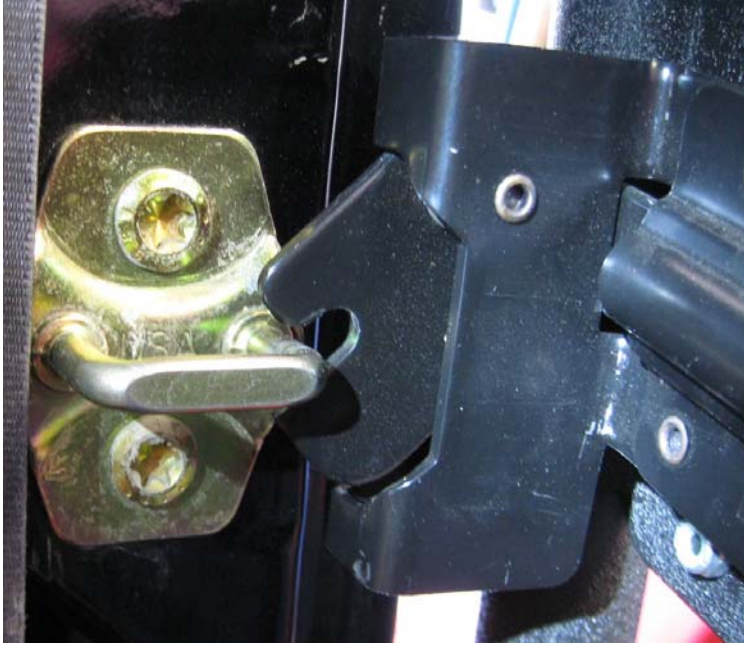


Illus.1

2. Using supplied hardware from kit 860621, attach latch to door.
3. Align pins of 176573B with door hinges on body. See illustration 2.
4. Trial fit door to determine if shims are required for latch / striker alignment as shown in illustration 3.
5. Using supplied washer and nut from kit 860493 attach to upper hinge bolt. Tighten nut to 25 ft. lbs.
6. Repeat for other side.



Illus. 2



Illus. 3