

Trailblazer - Rear Bumper

PART NUMBER
42-3005

REQUIRED TOOLS
<ul style="list-style-type: none"> • Ratchet • Torque Wrench • Drill, 7/16" Drill Bit

PARTS	
QTY	PRODUCT
1	Rear Bumper
10	12 x 30 mm Hex Head Bolts
8	12 mm Nuts
10	12 mm Lock Washers
18	12 mm Flat Washers

WARRANTY
3 YEARS

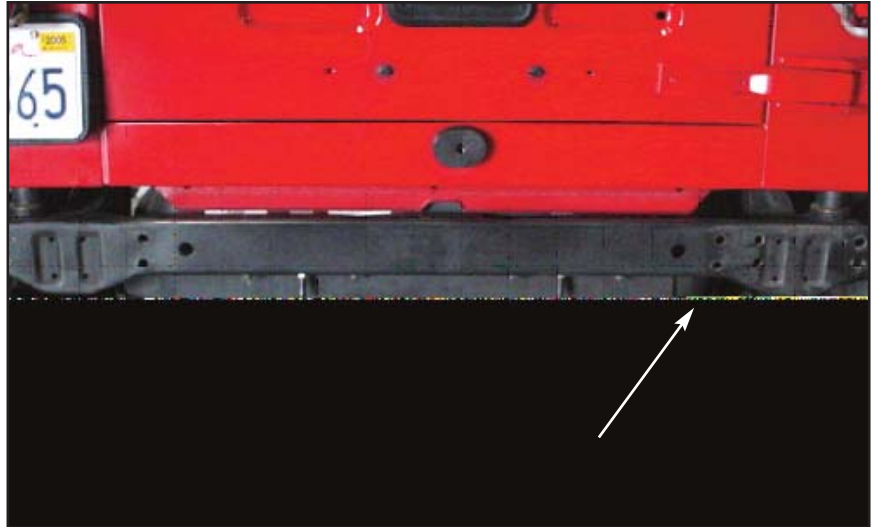


FIGURE 1
Drilling location

PART 1:

1. Remove factory rear bumper or bumperettes.
2. On all models the passenger side inner two holes will not lineup with the factory holes. You will need to drill new holes.
3. Mount the bumper on your vehicle and fasten it with the included bolts using only the outside holes. Make sure bumper is positioned correctly and tighten bolts snug. Use the inner bracket holes as a template; mark the holes on the frame. Now remove bumper and set it to the side.

4. Caution: Use Extreme care and caution before drilling. Make sure to check backside of frame for hazards and obstructions. Using a 7/16" bit, drill the marked holes. (Figure 1)

PART 2:

5. Position the Trailblazer against rear vehicle frame. Attach driver and passenger side rear brackets using (1) 12 x 30mm bolt, (2) 12mm flat washers, (1) 12mm lock washer, (1) 12mm nut, at each of the six mounting holes. Note: Do not tighten completely at this time.
6. Using (1) 12 x 30mm bolt, (1) 12 mm flat washer, (1) 12mm lock washer for each hole, mount the bottom brackets of the bumper to the bottom hole in the vehicle frame.
7. Tighten all bolts at this time to 55 ft/lb. Installation is now complete.