

#J5305 Installation Instructions 2012 Jeep Wrangler JK **Exhaust Relocation Kit**

Installation Instructions

- Park vehicle on clean, flat, and level surface.
- Make sure the exhaust has cooled. Do NOT work on the vehicle if the exhaust 2.
- 3. Disconnect the hardware (two bolts) that connects the exhaust flanges together in front of the transmission crossmember on both the driver and passenger side.
- Place the two exhaust extension tubes side by side. Install the short tube in the 4. driver's side. It will be necessary to pry the rear portion of the exhaust back to gain clearance for installation of the tube. Make sure that the extension is in line with the exhaust and straight. Figure 1



Figure 1

- Attach with new 8mm x 60mm bolts and washers. Do NOT tighten at this time. 5. Leave hardware loose
- 6. Install the longer passenger's side extension tube, make sure that tube is in line and straight. Attach with new 8mm x 70mm bolts and washers.
- 7. Double check both sides to make sure that extensions are both in line with exhaust system and tighten 8mm hardware to 25 ft-lbs.
- Go the the rear of the vehicle and check the exhaust clearance to the sway bar. 8. In some cases it is necessary to loosen the clamp as shown in Figure 2 and push the exhaust together to gain more clearance.

Difficulty Level

easy (1) 2 3 4 5 difficult

Estimated installation: 1/2 hour

Special Tools Required

None



Figure 2

9. Recheck hardware after 500 miles. Only check the hardware once the vehicle exhaust system has completely cooled down. Do not work on the exhaust if it is hot.