



JK CRUSHER CORNERS

- 1. REMOVE THE TAIL LIGHTS, FUEL FILLER SURROUND, AND LICENSE PLATE BRACKET.**
- 2. CUT OUT AND PLACE ENCLOSED TEMPLATES ON THE REAR CORNERS OF THE JEEP. LINE UP THE MARKS ON THE TEMPLATE WITH THE VERTICAL BODY SEAM. PLACE THE TOP EDGE OF THE TEMPLATE DOWN 2" FROM THE HORIZONTAL BODY LINE NEAR THE TOP OF THE JEEP CORNER AND TAPE THE TEMPLATES IN PLACE.**
- 3. PROCEED TO CUT OUT THE AREA COVERED BY THE TEMPLATE.**
- 4. REMOVE THE SMALL PROTRUSIONS LOCATED WHERE THE FACTORY TAIL LIGHTS MOUNT.**
- 5. TEST FIT THE NEW CORNERS. ONCE IN PLACE MARK THE MOUNTING HOLE LOCATIONS WITH A MARKER.**
- 6. REMOVE CORNERS AND DRILL OUT THE MOUNTING HOLES WITH A 1/8" DRILL BIT FOLLOWED BY A 5/8" DRILL BIT.**
- 7. INSERT THE ENCLOSED RUBBER WELL NUTS INTO THE 5/8" HOLES. ATTACH THE CORNERS WITH THE ENCLOSED STAINLESS STEEL HARDWARE. START ALL THE BOLTS AND ALIGN THE CORNER BEFORE FULLY TIGHTENING.**
- 8. SEAL THE CORNER TO THE BODY USING 100% SILICONE SEALANT. WORK IN SMALL SECTIONS USING A WET SPONGE TO SMOOTH OUT THE SILICONE FOR A NICE FINISHED EDGE.**