



**ROUGH
COUNTRY**
SUSPENSION SYSTEMS.

JEEP JK WINCH BUMPER

Thank you for choosing Rough Country for all your suspension needs.

Please read instructions before beginning installation. Check the kit hardware against the parts list. Be sure you have all needed parts and know where they go. Also please review tools needed list and make sure you have needed tools.

PRODUCT USE INFORMATION

Please read instructions before beginning installation. Check the kit hardware against the parts list and product layout. Be sure you have all needed parts and know where they go. Also please review tools needed list and make sure you have needed tools.

If questions exist we will be happy to answer any questions concerning the function and correct use of this product.

The installer must verify that the mounting kit does not interfere with the factory air bag sensors, which must not be relocated or modified in any way. The vehicles air bag system may not operate properly if the winch mounting kit is not mounted in compliance with the vehicle manufacturers recommendations.

Optional Accessories are available for the Rough Country winch bumper including: See back page for info:

Part # 1055...Stinger

Part # 1056...Light Bar / Winch Guard

Part # 1058...D-Ring Kit



Kit Contents:

- 1054Box1
Bumper
- 1054Box2
Winch Plate
2-Flag Nuts
- 1054BAG1-
8-1/2" X 1 1/2" Allen Head Bolts
6-1/2" X 1" Allen Head Bolts
10-1/2" Flat Washers
8-1/2" Top Lock Nuts
2-1/2" x 1" Bolts
8-10mm Nuts
2-3/8" X 1 1/4" Bolts (For Fairlead)
2-3/8" Lock Nuts (For Fairlead)

Tools Needed:

- 18mm Socket / Wrench
- 5/16" Allen Wrench
- 9/16" Socket / Wrench
- 3/4" Socket / Wrench
- Drill Motor
- 1/4" Drill Bit

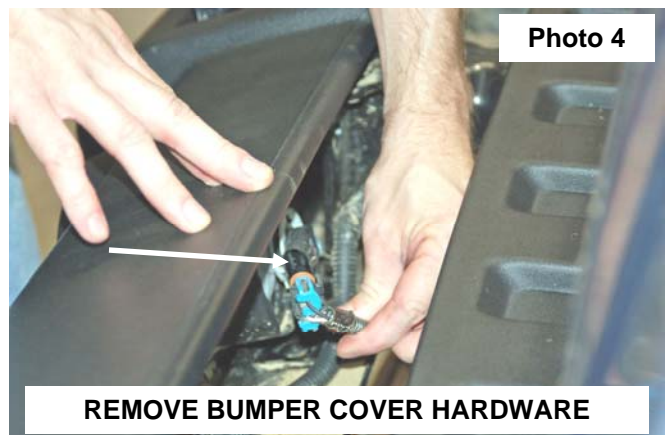
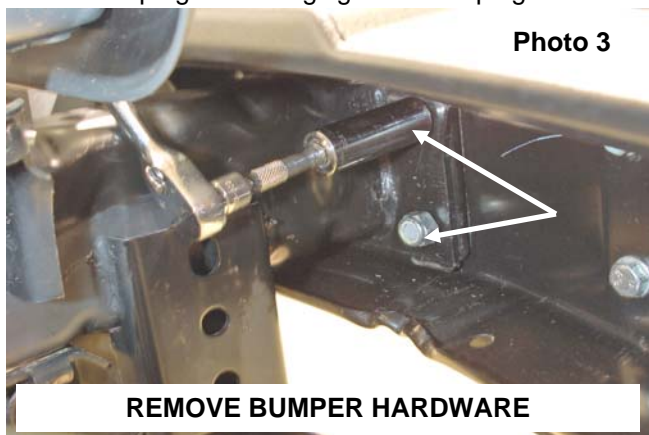
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INSTALLATION INSTRUCTIONS

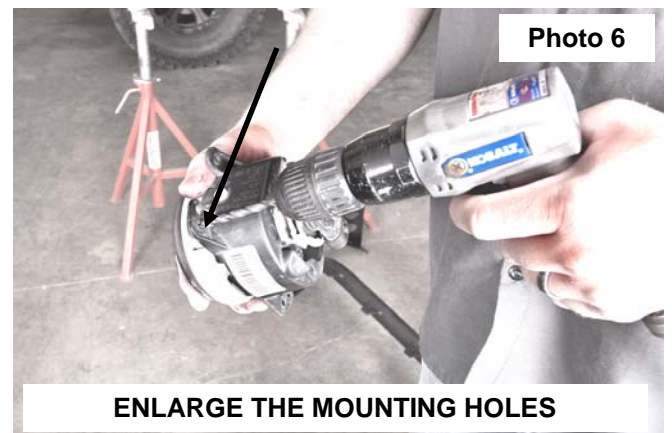
1. Place vehicle on a flat surface and set emergency brake.
2. Using a small phillips screwdriver, remove the 2 plastic screws on top of the front bumper cover. Retain Stock hardware. **See Photo 1.**
3. Remove the 4 plastic screws holding the skid plate to the front bumper, using a small Phillips screw driver Retain stock hardware. **See Photo 2.**



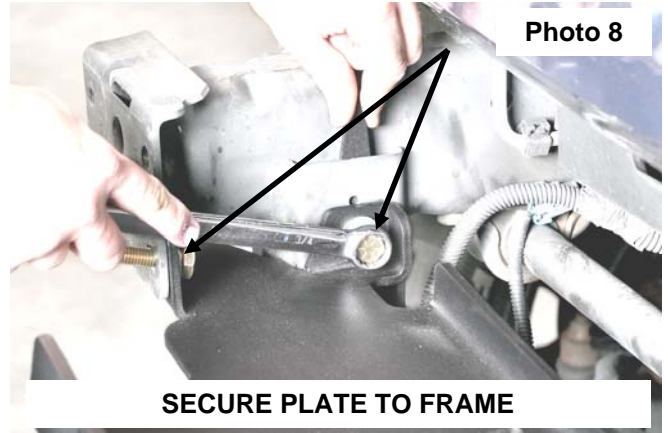
4. Using a 18mm socket, remove the 4 bolts holding the bumper to the frame horn on the driver and passenger side. **See Photo 3.**
5. Find the plug for the fog lights and unplug. Remove bumper. **See Photo 4.**



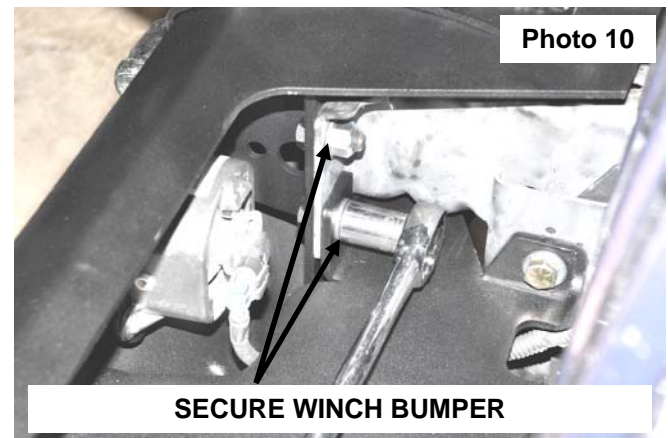
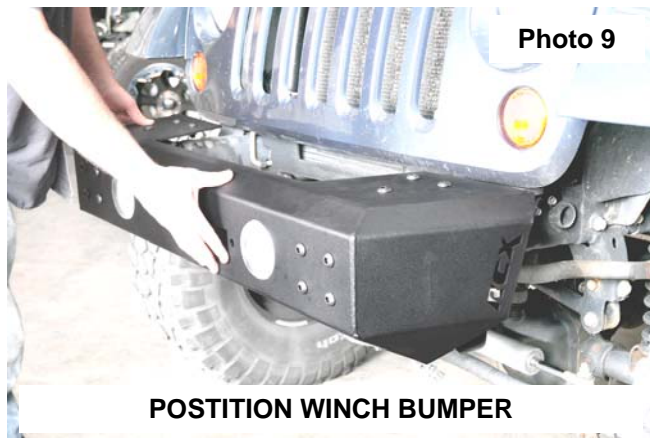
6. Remove the stock tow hook brackets if equipped.
7. After the bumper is removed. Remove the factory fog lights using a Phillips screwdriver. **See Photo 5.**
8. Drill the mounting holes in the factory fog lights using a 1/4" bit. **See Photo 5.**
9. Install the factory fog lights in the new bumper with the supplied hardware.



10. Place the winch plate into position on the frame. **See Photo 7.**
11. Install the winch plate on the frame with the supplied 1/2" x 1" Bolts, washer and nuts. Do not install the nut on the front bolt. **See Photo 8.**



12. Position bumper in place on the bumper mounts. **See Photo 9.**
13. Secure bumper to the stock bumper mounts using the supplied 1/2" lock nuts and washers. Tighten using a 3/4" wrench. **See Photo 10.**



14. Mounting hardware is included for the optional accessories that are available for this bumper. If no accessories are used the allen head bolts will be used to plug the threaded holes.
15. For installing the optional D-ring mounts, install using the supplied 1/2" x 1 1/2" allen head bolts. **See Photo 11.** Thread locker is recommended to ensure the hardware stays tight.
16. For installing the optional Light bar or Stinger, install using the supplied 1/2" x 1" allen head bolts. **See Photo 12.**
17. Due to the thickness of the winch plate / bumper. Most roller fairlead retaining bolts included in the winch will be too short. Longer 3/8" x 1 1/4" bolts are included with this kit to install the roller fairlead/ hawse fairlead to the bumper.



MAINTENANCE INFORMATION

1. Failure to securely tighten all bolts on the winch plate, winch, and fairlead can result in product failure, which may result in vehicle damage or operator injury. Check that all bolts are securely tightened prior to use.
2. Inspect all nuts and bolts on the winch, winch mount, and related hardware prior to each use. Tighten all nuts that appear to be loose. Stripped, fractured, or bent bolts or nuts should be replaced.
3. Periodically check bolt for tightness.

OPTIONAL ACCESSORIES FOR JK WINCH BUMPER CALL YOUR ROUGH COUNTRY DEALER TO ORDER



WINCH COVER



ROUGH COUNTRY ELECTRIC WINCH
AVAILABLE IN 9500LB & 12000LB



PART # 1055 STINGER KIT



PART # RS110 SYNTHETIC ROPE



PART # 1058 D-RING KIT



PART # 1056 LIGHT BAR/ WINCH GUARD



PART # RS120 WINCH
EXTENSION STRAP

THANK YOU FOR CHOOSING ROUGH COUNTRY FOR YOUR OFF ROAD NEEDS.