



A Welcome Distributing Product

## Rear JK 2d and 4d GraBars Handle Installation Instructions:

### STEP 1:

Remove the (2) 6mm bolts on the bottom side of the roll bar using a 10mm socket.

### STEP 2:

**NOTE:** The thread-locker that Jeep is using is horrible and not needed, it's like concrete. We would recommend adding cutting oil to the OEM bolts running the bolts in and out each time, adding oil. This will clean out all the thread-locker. Then add oil to our bolts and do the same thing, they should thread right in. Don't force anything as it should be smooth.

Install the rear handle with the bend facing the front of the Jeep using the (2) M6 bolts supplied with your order. It works best if you install the front bolt first only threading in a few turns, then install the rear bolt and using a 5mm hex wrench, tighten both bolts to 120 in-lbs of torque.

**Repeat steps 1 & 2 for the other side.**



Congratulations on installing your new Solid Steel GraBars. We thank you and your family for partnering with Welcome Distributing! If you have any questions or need any additional help, don't ever hesitate to contact us!